

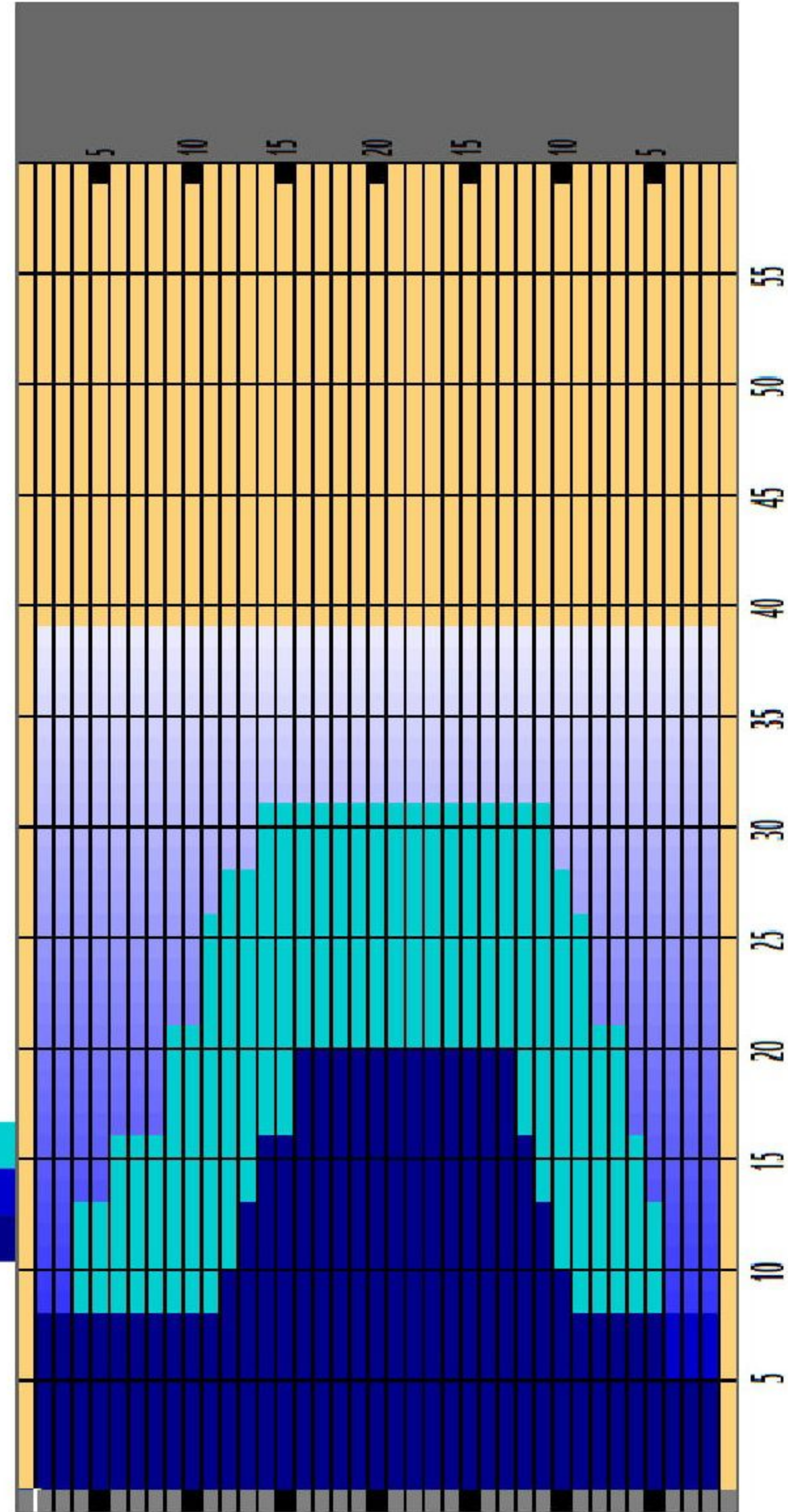
# WB Seoul (39')\_19



|                      |                |                    |              |                    |                 |
|----------------------|----------------|--------------------|--------------|--------------------|-----------------|
| Oil Pattern Distance | <b>39</b>      | Reverse Brush Drop | <b>30</b>    | Oil Per Board      | <b>Multi ul</b> |
| Forward Oil Total    | <b>20.1 mL</b> | Reverse Oil Total  | <b>5 mL</b>  | Volume Oil Total   | <b>25.1 mL</b>  |
| Tank Configuration   | <b>ALT</b>     | Tank A Conditioner | <b>KEGEL</b> | Tank B Conditioner | <b>KEGEL</b>    |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 4     | 50   | 14    | 3      | 148     | 0.0   | 5.9  | 5.9  | 7400  |
| 2 | 2L    | 5R   | 1     | 50   | 18    | 3      | 34      | 5.9   | 8.4  | 2.5  | 1700  |
| 3 | 4L    | 5R   | 2     | 50   | 18    | 3      | 64      | 8.4   | 13.5 | 5.1  | 3200  |
| 4 | 6L    | 6R   | 1     | 50   | 18    | 3      | 29      | 13.5  | 16.0 | 2.5  | 1450  |
| 5 | 9L    | 7R   | 2     | 50   | 18    | 3      | 50      | 16.0  | 21.1 | 5.1  | 2500  |
| 6 | 11L   | 9R   | 2     | 50   | 18    | 3      | 42      | 21.1  | 26.2 | 5.1  | 2100  |
| 7 | 12L   | 10R  | 1     | 50   | 18    | 3      | 19      | 26.2  | 28.7 | 2.5  | 950   |
| 8 | 14L   | 11R  | 1     | 50   | 22    | 3      | 16      | 28.7  | 31.8 | 3.1  | 800   |
| 9 | 2L    | 2R   | 0     | 50   | 26    | 3      | 0       | 31.8  | 39.0 | 7.2  | 0     |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 30    | 3      | 0       | 39.0  | 20.0 | -19.0 | 0     |
| 2 | 16L   | 13R  | 1     | 50   | 26    | 3      | 12      | 20.0  | 16.4 | -3.6  | 600   |
| 3 | 14L   | 12R  | 1     | 50   | 22    | 3      | 15      | 16.4  | 13.3 | -3.1  | 750   |
| 4 | 13L   | 11R  | 1     | 50   | 22    | 3      | 17      | 13.3  | 10.2 | -3.1  | 850   |
| 5 | 12L   | 10R  | 1     | 50   | 18    | 3      | 19      | 10.2  | 7.7  | -2.5  | 950   |
| 6 | 2L    | 2R   | 1     | 50   | 14    | 3      | 37      | 7.7   | 5.8  | -1.9  | 1850  |
| 7 | 2L    | 2R   | 0     | 50   | 10    | 3      | 0       | 5.8   | 0.0  | -5.8  | 0     |



Cleaner Ratio Main Mix                    5:1            Forward  
 Cleaner Ratio Back End Mix            5:1            Reverse  
 Cleaner Ratio Back End Distance        59            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.38                 | 1.61                | 1.06                | 1                    | 1.28                | 2.5                  |

